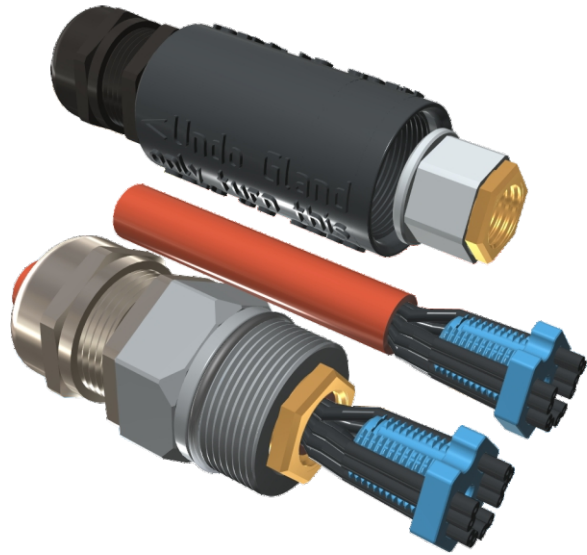
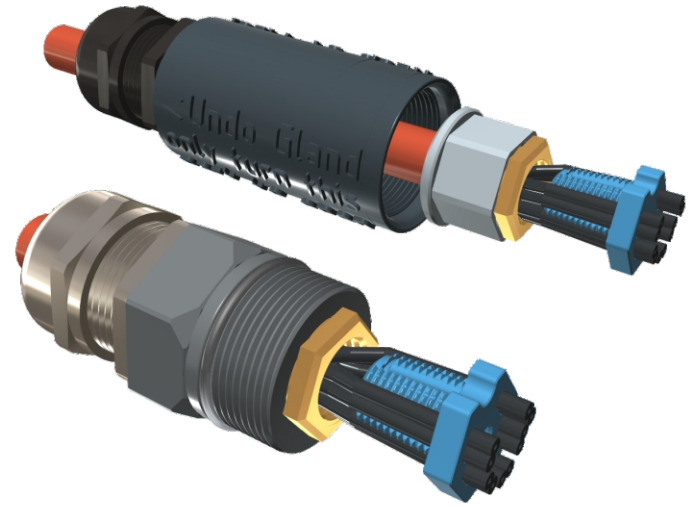


1



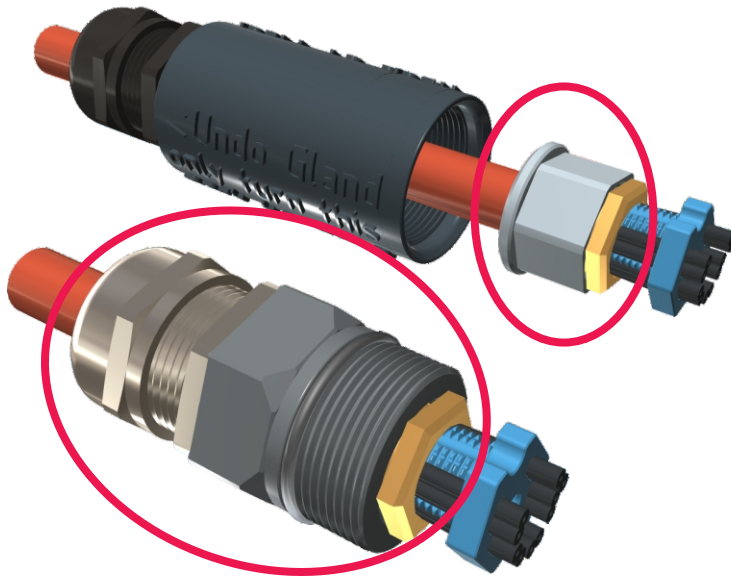
Insert fibres into internal threaded fibre fix.
They need to be at least 5 mm proud of front face

2



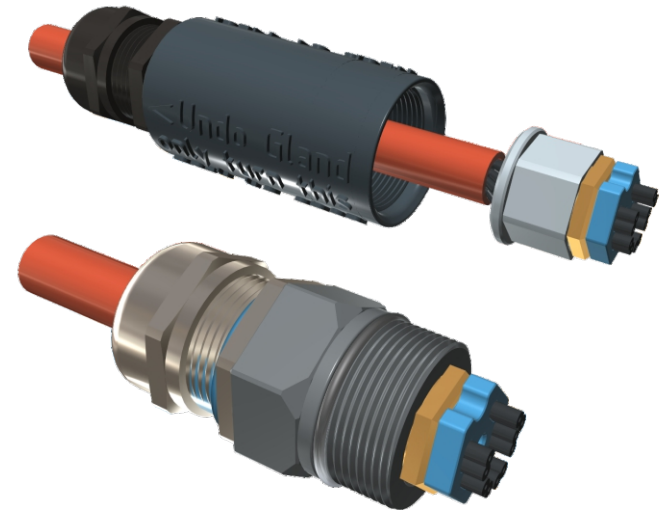
Move the nuts with the threaded brass inserts onto
the fibres in the threaded fibre fix. Avoid cross-threading

3



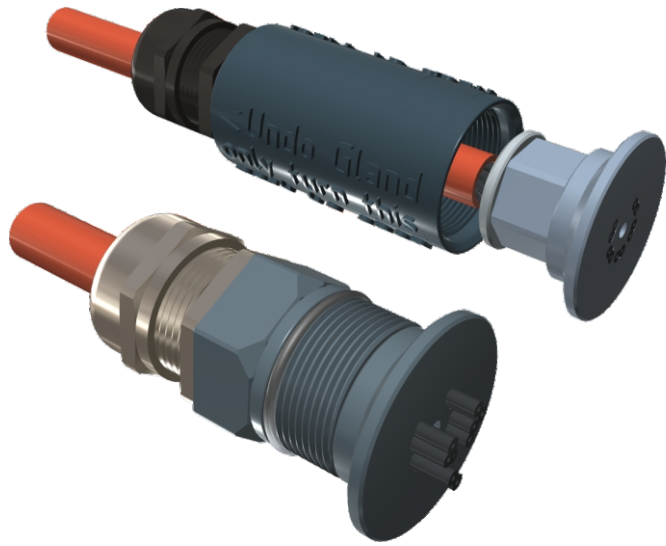
Turn ONLY the nuts (all the circled components are one unit)
onto the fibres in the threaded fibre fix.

4



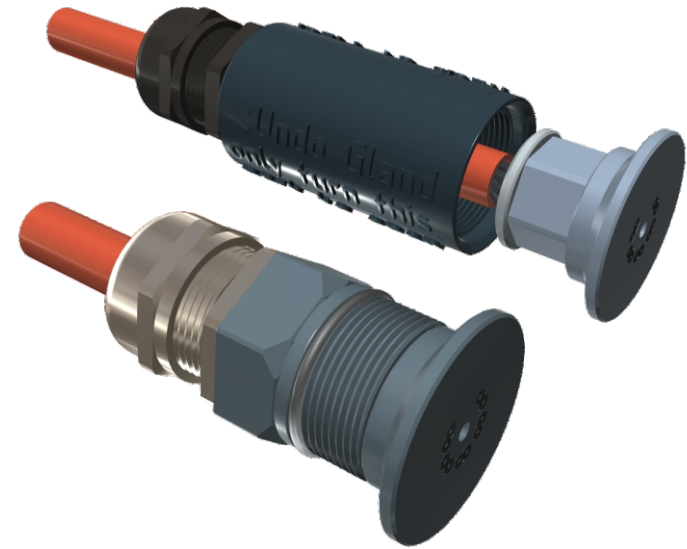
Keep turning the nuts until the face of the brass insert is flush
against the back of the threaded insert and the hex flats are aligned

5



Thread matching coloured polishing guides onto the nuts and trim the fibres to with 2 - 3 mm of the front face.

6

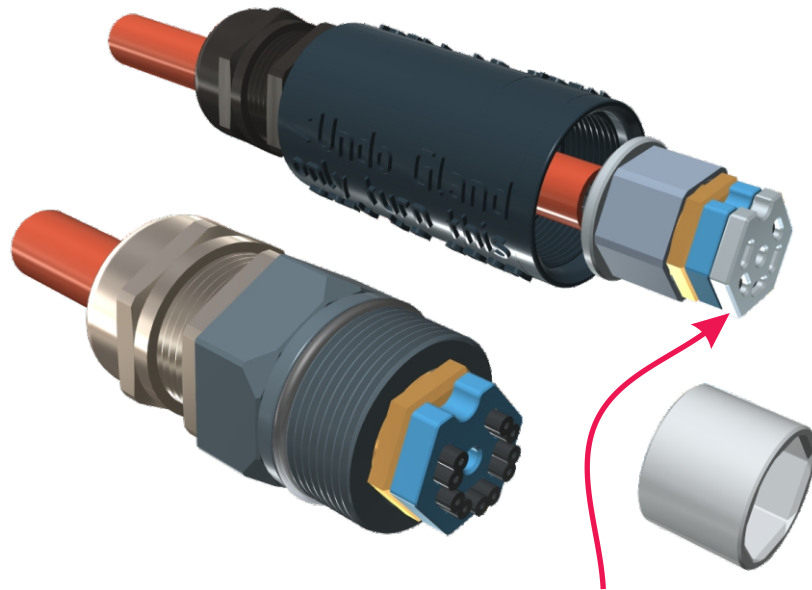


Use Wet & Dry sand paper on a small flat tile to polish the fibres as following:
Use 120 or 180 grit (dry) to sand them evenly back to about 0.5 mm
Use 600 grit (wet) to sand them back to just proud of the face
Use 1200 grit (wet) to get them just flush
Use 2000 grit (wet) to polish them and then give it a few wipes with the 3000 grit (wet)

It is important to always wipe the face clean when changing to a finer grit !!

Check under magnifying glass for any obvious imperfections. Remove the polishing guides and wipe off any remaining water or dust.

7



Affix aluminium centre guide to (lower) coupling half shown using the small screw provided. The coupling is ready for joining.